Current issue date:	1 January 2026	Original approval(s):
Expiry date:	31 December 2028	ISO 9001 - 28 December 2001
Certificate identity number:	10732320	

Certificate of Approval

This is to certify that the Management System of:

BIELE GROUP

Area Larrañaga s/n - Barrio Urrestilla, 20730 Azpeitia, Spain

has been approved by LRQA to the following standards:

ISO 9001:2015

Approval number(s): ISO 9001 – 0036591

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

The scope of this approval is applicable to:

Design, manufacturing, and after-sales service of automation equipment for manufacturing processes, including specialized machinery for the wine sector; and the development and innovation of solutions to optimize production processes through data analysis, artificial vision, and digitalization in industrial plants.

Marta Escudero

Regional Director, Europe

Issued by: LRQA Limited

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Certificate Schedule

Location	Activities
BIELE Group Area Larrañaga s/n - Barrio Urrestilla, 20730 Azpeitia, Spain	**ISO 9001:2015** Design, manufacturing, and after-sales service of automation equipment for manufacturing processes, including specialized machinery for the wine sector; and the development and innovation of solutions to optimize production processes through data analysis, artificial vision, and digitalization in industrial plants.
Biele Digital, S.L. Parque Empresarial Zuatzu, Edificio, Igeldo, 2,, 20018 Donostia, Gipuzkoa, Spain	**ISO 9001:2015** Development and innovation of solutions to optimize production processes through data analysis, artificial vision, and digitalization in industrial plants.
Marrodan y Rezola, S.A.U. Pol. Ind. Lentiscare, C/ Jardines s/n, 26370 Navarrete, La Rioja, Spain	**ISO 9001:2015** Design, manufacturing, and after-sales service of automation equipment for manufacturing processes, including specialized machinery for the wine sector
Biele, S.A. Area Larrañaga, s/n, Barrio Urrestilla, 20730 Azpeitia, Guipuzcoa, Spain	**ISO 9001:2015** Design, manufacturing, and after-sales service of automation equipment for manufacturing processes

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